



- NOTE:
- 1) CSM= CHOPPED STRAND MAT
 - 2) CDM 1808= 18 oz. BI-AXIAL (0/90 ORIENTATION) AND 3/4 oz. CSM
 - 3) **DO NOT** SUBSTITUTE DOUBLE- BIAS (45/45 ORIENTATION) MATERIAL FOR CDM 1808
 - 4) RESIN: ISOPHTHALIC POLYESTER OR VINYLESTER FOR HULL. STRINGER TABBING AND DECK LAMINATE CAN USE GENERAL PURPOSE POLYESTER RESIN.
 - 5) FOAM CORE TO BE CORE-CELL A500 OR AIREX R63.80
 - 6) Balsa CORE TO BE BALTEK AL-600 NON-SCORED
 - 7) ALL LAMINATE SCHEDULES ARE LISTED FROM OUTER LAYER TO INNER LAYER
 - 8) ALL DIMENSIONS IN INCHES, UNLESS OTHERWISE SPECIFIED.
 - 9) THIS DRAWING IS THE PROPERTY OF **SMITH MARINE DESIGN** AND MAY NOT BE USED WITHOUT WRITTEN PERMISSION.

SMITH MARINE DESIGN		
9200 N. Lennox Ter. , Citrus Springs, FL 34423 (352) 465-3123		
TITLE: LAMINATE SCHEDULE		
FOR: STOCK		
DRAWN BY: T. SMITH	SCALE: 1 1/2" = 12"	DATE: 9/26/98
DESIGN #: SMD-006	DWG. #: A-006	REV. LEVEL: